



INSTALLATION INSTRUCTIONS

CARBAHN.COM/INSTRUCTIONS

**Motorsport Carbon Fiber GT3 Style Front Grill For BMW
G80 M3 & G82 M4**

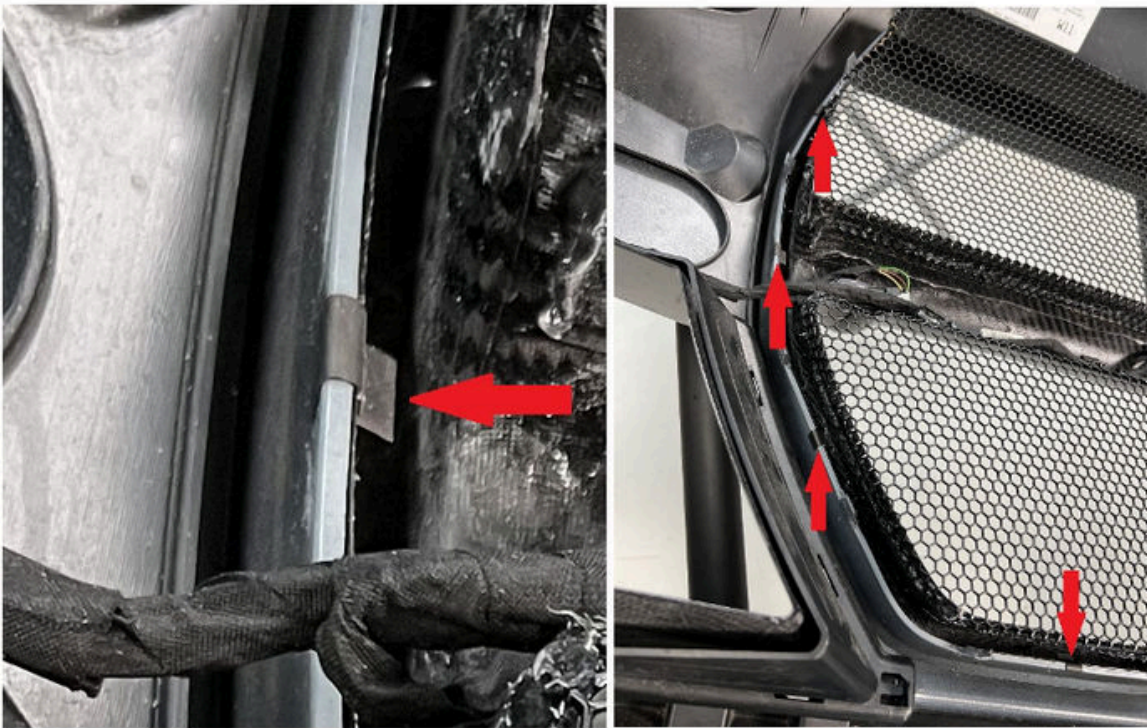
**CARBAHN PART #:
CBG8X-8005 & CBG8X-80061**



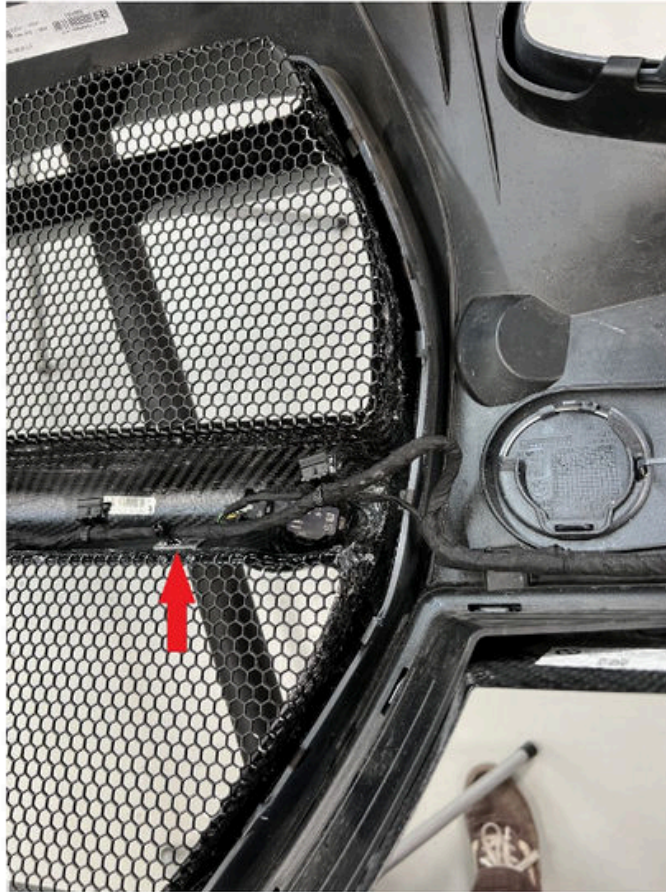
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These instructions assume that the person installing these parts is a BMW CERTIFIED MECHANIC and are NOT step by step instructions on how to disassemble and reassemble the car!

1. Follow the factory BMW procedure for removing the front bumper.
2. Follow the factory BMW procedure for removing the factory grill insert.
3. With the factory grill insert removed you can now install both Carbahn carbon grill inserts from the front side of the bumper.
4. Attach the grill inserts to the bumper using the supplied retaining clips evenly spaced with the teeth of the clip and the bent tab facing the carbon (10 per grill insert). For the best possible fitment, be sure to apply pressure from the front side of the grill while installing the retaining clips.



5. Reinstalling the factory PDC sensors to the Carbahn carbon grills will require the rubber gromets to be removed from the face of the sensor.
6. After removing the gromets for the PDC sensors you can install them into the sensor provisions located on each grill and zip tie the harness to the four zip tie points on the back side of the grills.



7. Once the grills are fully installed in the bumper and the PDC sensors have been reinstalled you will need to remove the outer layer of the two-piece bumper foam located on the aluminum crash structure on the front of the car.



8. Once the foam is removed, reinstall the front bumper following the factory BMW procedure.

